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FORM B1 UNITED STATES BA			ANKRUPTCY COURT	Γ	VOLUNTARY	
			DECEMBER			
Western District of Missouri PETITION						
Name of Debtor (if individual, enter Last, First, Middle): Atchison Casting Corporation			Name of Joint Debtor (Spouse) (Last, First, Middle):			
All Other Names used by the Debtor in the last 6 years (include married, maiden, and trade names): Atchison Casting Corporation Of Kansas; Atchison Steel Casting & Machining		All Other Names used by the Joint Debtor in the last 6 years (include married, maiden, and trade names):				
Soc. Sec/Tax I.D. No. (if more than one, state all): 48-1156578			Soc. Sec/Tax I.D. No. (if more than one, state all):			
Street Address of Debtor (No. and Street, City, State, and Zip Code): 3811 South 48th Terrace St. Joseph, MO 64503			Street Address of Joint Debtor (No. and Street, City, State, and Zip Code):			
County of Residence or of the Principal Place of Business: Buchanan			County of Residence or of the Principal Place of Business:			
Mailing Address of Debtor (if different from street address): 400 South Fourth Street, P.O. Box 188 Atchison, KS 66002		Mailing Address of Joint Debtor (if different from street address):				
Location of Principal Assets o	of Business Debtor (if di	ifferent from address list	ed above): Numerou	s locations		
INFORMATION REGARDING THE DEBTOR (Check the Applicable Boxes) Venue (Check any applicable box) □ Debtor has been domiciled or has had a residence principal place of business, or principal assets in this District for 180 days immediately preceding the date of this petition or for a longer part of such 180 days than in any other District. □ There is a bankruptcy case concerning debtor's affiliate, general partner, or partnership pending in this District.						
Type of Deb ☐ Individual(s) ☐ Corporation ☐ Partnership ☐ Other	otor (Check all boxes tha Railroad Stockbroke Commodity	er		Petition is Filed (C ☐ Chapter 1 ☐ Chapter 1	1 Chapter 13	
Nature Consumer/Non-Business	of Debts (Check one both Business	x)	Filing Fee (Check one box) ⊠ Full Filing Fee attached □ Filing fee to be paid in installments. (Applicable to individuals only.)			
Chapter 11 Small Business (Check all boxes that apply) □ Debtor is a small business as defined in 11 U.S.C. § 101 □ Debtor is and elects to be considered a small business under 11 U.S.C. § 1121(e) (Optional)			Must attach signed application for the court's consideration certifying that the debtor is unable to pay fee except in installments. Rule 1006(b). See Official Form No. 3.			
Statistical/Administrative Information (Estimates only) □ Debtor estimates that funds will be available for distribution to unsecured creditors. □ Debtor estimates that, after any exempt property is excluded and administrative expenses paid, there will be no funds available for distribution to unsecured creditors.						
Estimated Number of Creditor	ors 1-15	16-49 50-99 100	-199 200-999 1000-] □ ⊠	over		
\$50,000 \$100,000 \$500	,001 to \$500,001 to 0,000 \$1 million		00,001 to \$50,000,001 to million \$100 million	More than \$100 million ⊠		
\$50,000 \$100,000 \$500	,001 to \$500,001 to 0,000 \$1 million		00,001 to \$50,000,001 to million \$100 million	More than \$100 million ⊠		

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VOLUNTARY PETITION (This page must be completed and filed in every case)	Name of Debtor(s): FORM B1, Page 2 Atchison Casting Corporation			
Prior Bankruntev Case Filed Within Last 6	Years (If more than one, attach additional sheet)			
Location Where Filed:	Case Number:	Date Filed:		
Pending Bankruptcy Case Filed by any Spouse, Partner, or Name of Debtor: See Schedule 1	Affiliate of the Debtor (If more than one, attach add Case Number:	itional sheet) Date Filed:		
District:	Relationship:	Judge:		
SIGNA	TURES			
Signature(s) of Debtor(s) (Individual/Joint) I declare under penalty of perjury that the informat ion provided in this petition is true and correct. [If petitioner is an individual whose debts are primarily consumer debts and has chosen to file under chapter 7] I am aware that I may proceed under chapter 7, 11, 12 or 13 of title 11, United States Code, understand the relief available under each such chapter, and choose to proceed under chapter 7. I request relief in accordance with the chapter of title 11, United States Code, specified in this petition.	Signature of Debtor (Corporation or Partnership) I declare under penalty of perjury that the information provided in this petition is true and correct, and that I have been authorized to file this petition on behalf of the debtor. The debtor requests relief in accordance with the chapter of title 11, United States Code, specified in this petition. X /s/ Thomas K. Armstrong, Jr. Signature of Authorized Individual			
Signature of Debtor	Thomas K. Armstrong, Jr. Printed Name of Authorized Individual	1		
Signature of Joint Debtor	Chief Executive Officer Title of Authorized Individual			
Telephone Number (If not represented by attorney)	<u>August 4, 2003</u> Date			
Date				
Signature of Attorney	Signature of Non-Attorney Pet	ition Preparer		
X /s/ Mark G. Stingley Signature of Attorney for Debtor(s)	I certify that I am a bankruptcy petition prepar that I prepared this document for compensation, a debtor with a copy of this document.	er as defined in U.S.C. §110,		
Mark G. Stingley Printed Name of Attorney for Debtor(s)	Printed or Typed Name of Bankruptcy Petition	n Preparer		
Bryan Cave LLP Firm Name	Social Security Number			
3500 One Kansas City Place, 1200 Main Street				
Address Kansas City, Missouri 64105	Address			
(816) 374-3200 Telephone Number August 4, 2003	Names and Social Security numbers of all oth assisted in preparing this document.	er individuals who prepared or		
Date				
Exhibit A (To be completed if debtor is required to file periodic reports (e.g., forms 10K and 10Q) with the Securities and Exchange Commission pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934 and is requesting relief under chapter 11)	If more than one person prepared this document, attach additional signs sheets conforming to the appropriate official form for each person. Signature of Bankruptcy Petition Preparer			
Exhibit A is attached and made a part of this petition.	2-g			
Exhibit B (To be completed if debtor is an individual whose debts are primarily consumer debts) I, the attorney for the petitioner named in the foregoing petition, declare that I have informed the petitioner that [he or she] may proceed under chapter 7, 11, 12, or 13 of title 11, United States Code, and have explained the relief available under each such chapter.	Date A bankruptcy petition preparer's failure to comply and the Federal Rules of Bankruptcy Procedure m imprisonment or both. 11 U.S.C. § 110; 18 U.S.C.	ay result in fines or		

Schedule 1 to Voluntary Petition of Atchison Casting Corporation

Pending Cases filed by Affiliates of Debtor

Name of Debtor	<u>Case</u> Number	<u>Date</u>	<u>District</u>	Relationship	Judge
	Number	<u>Filed</u>			
Amite Foundry and Machine, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Prospect Foundry, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Quaker Alloy, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Inverness Castings Group, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Milwaukee Impellor Castings, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Empire Steel Castings, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
LaGrange Foundry, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
PrimeCast Incorporated	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
ACC Global Corporation	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Claremont Foundry, Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Pennsylvania Steel Foundry & Machine Co., Inc.	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown
Springfield Iron Corporation	Unknown	8/4/03	Western District of Missouri	Subsidiary	Unknown

Form B1, Exh. A (9/97)

UNITED STATES BANKRUPTCY COURT WESTERN DISTRICT OF MISSOURI

In Re:		In Proceedings Under Chapter 11		
ATCHISON CASTING CORPORATION, et al.,		Case No. ()3	
,	Debtors.			
	EXHIBIT "A" TO VOLU	UNTARY PETIT	ION	
1.	The Debtor has debt securities registered under the is 046613105.	Securities Exchar	age Act of 1934, the S	SEC file number
2.	The following financial data is the latest available 31, 2003.	information and re	fers to the debtor's co	ondition on May
a.	Total assets	\$136,	750,000	
b.	Total debts (including debts listed in 2.c., below)	\$96,8	46,000	
				Approximate number of holders:
c.	<u>Debt securities held by more than 500 holders:</u>			None
d.	Number of shares of preferred stock outstanding			None
e.	Number of shares of common stock outstanding as of	of May 15, 2003:	<u>7,723,031</u>	592 holders
f.	Brief description of debtor's business: The castings and machining for a winconsumer markets.	-	ce iron, steel and equipment, capita	
3.	List the names of any person who directly or indirectly more of the voting securities of debtor:	ectly owns, contro	l, or holds, with power	er to vote, 5% or
	<u>Name</u>	<u>Pe</u>	ercentage_	
	Benson Associates, LLC	69	%	
	Liberty Wanger Asset Managemen	nt, L.P. 6.	3%	
	Hugh H. Aiken	7.	7 %	

CERTIFICATE OF SECRETARY

OF ATCHISON CASTING CORPORATION

The undersigned, Kevin T. McDermed, hereby certifies that:

- (A) he is the duly elected, qualified and acting Secretary of **Atchison Casting Corporation**, a Kansas corporation, and as such is familiar with the books and records of said corporation;
- (B) attached hereto as Exhibit A is a true and correct copy of a resolution adopted by the Board of Directors of said corporation on July 9, 2003; and
- (C) such resolution has not been amended or revoked and remains in full force and effect.

IN WITNESS WHEREOF the undersigned has executed this certificate this 3rd day of August, 2003.

By: /s/ Kevin T. McDermed
Kevin T. McDermed
Secretary